

Speakers and Presenters



Susan Kreemer PickfordGeneral Manager, Engineers Australia



Tyrel MombergTechnical Manager, IS Council



Monica Richter
Program Director, MECLA



Linda van Achterbergh Sustainability Manager, Public Transport Authority



Ross Donaldson
WA-based architect and lecturer



Greg Ryan
Sustainability Manager, Development
WA



Dena Jacobs
Executive Director, Infrastructure
NSW



Mark Taylor
Sustainability Manager, Hesperia



David Kelly

A/Director Engineering, -Sustainable
Infrastructure Program, TfNSW

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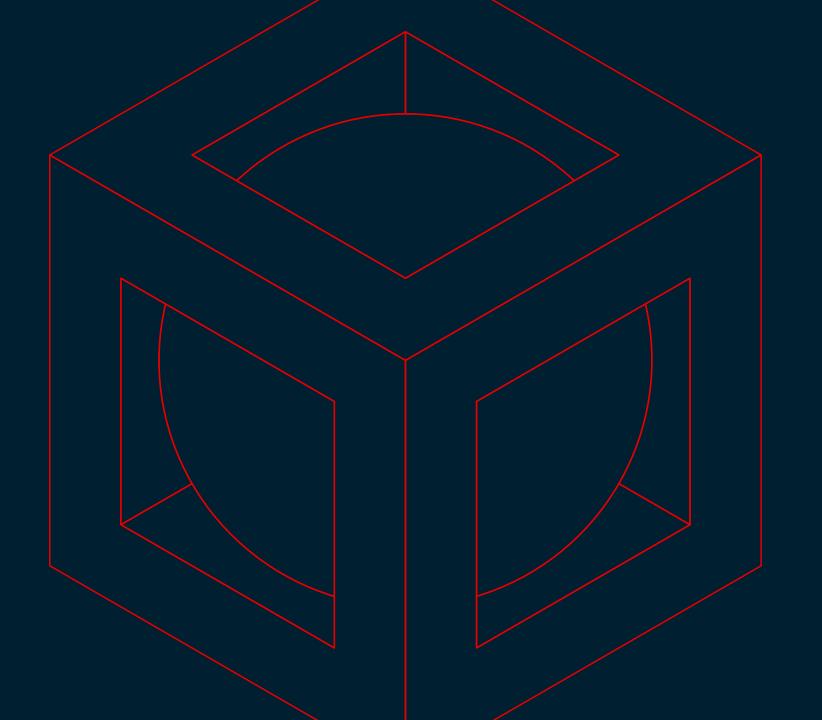


David Kelly

A/Director Engineering, -Sustainable Infrastructure Program, TfNSW



Mark Taylor
Sustainability Manager, Hesperia





Welcome Wanjoo

Monday 26 June 2023





MECLA Western Australia In-Person Event

26 June 2023

Engineers Australia Perth Office



Welcome



Susan Kreemer Pickford
FIEAust CPEng EngExec NER

General Manager WA

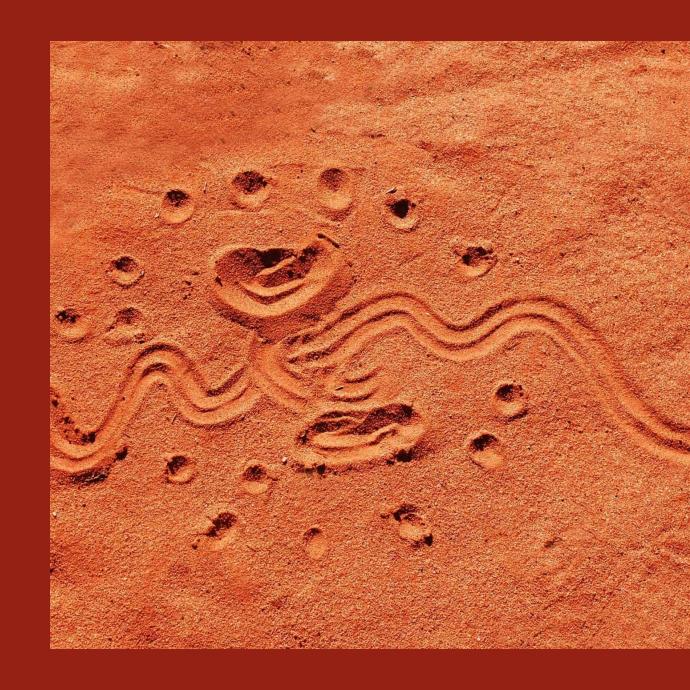


Acknowledgement of Country

Engineers Australia acknowledges the traditional custodians of the country throughout Australia and recognises their continuing connection to land, waters and community.

We pay our respects to them and their cultures; and to elders past and present and emerging.

Engineers Australia in Perth is based on the home of the Whadjuk Noongar people.



Embodied Emissions in Infrastructure

Embodied Carbon & Embodied Energy in Australia's Buildings GBCA and ThinkstepANZ

2022 Global Status Report for Buildings and Construction
United Nations Environment Programme (UNEP)

Embodied Carbon & Embodied Energy in Australia's Buildings GBCA and ThinkstepANZ

Clean Energy Finance Corporation in collaboration with the Green Building Council of Australia and the Infrastructure Sustainability Council.

Governance barriers that exist in Australia that require consideration:

- Lack of regulations and regulatory support
- Lack of incentives not much focus on embodied carbon in voluntary building rating schemes
- Embodied carbon and Life Cycle Assessments are not adequately considered in building codes or other regulations

https://www.cefc.com.au/media/ovrkk5l3/australian-buildingsand-infrastructure-opportunities-for-cutting-embodied-carbon.pdf Australian buildings and infrastructure:

Opportunities for cutting embodied carbon



Industry report

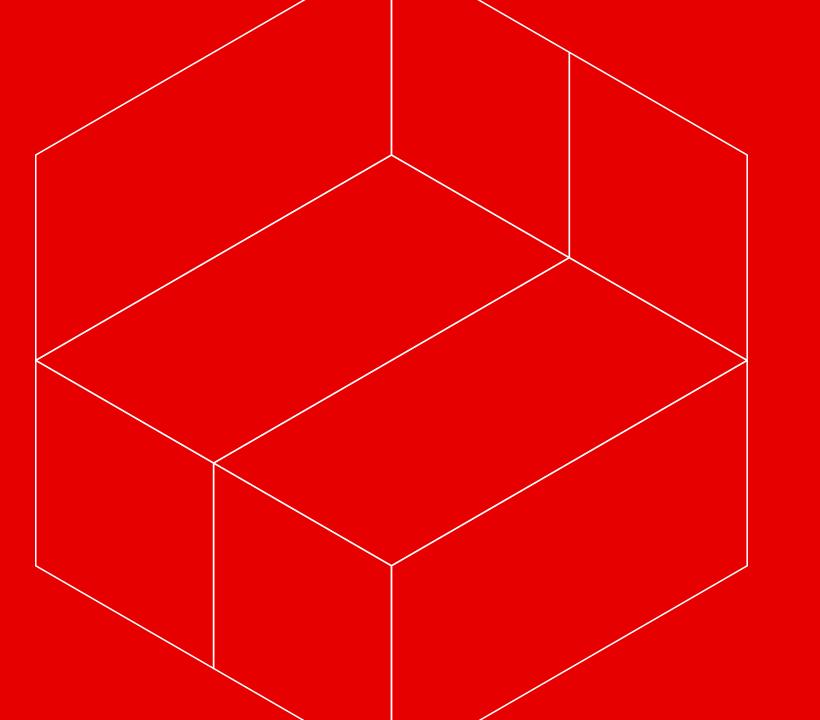


Every Building Counts

Recommendations relating to embodied carbon include:

- Adopt a credible national framework for measuring embodied carbon.
- 2. Introduce embodied carbon targets into the National Construction Code.
- Create an embodied carbon national database for products and materials.
- 4. Introduce embodied carbon reductions requirements for government projects.
- Support Australian product manufacturers and overseas importers to calculate and disclose embodied carbon content.







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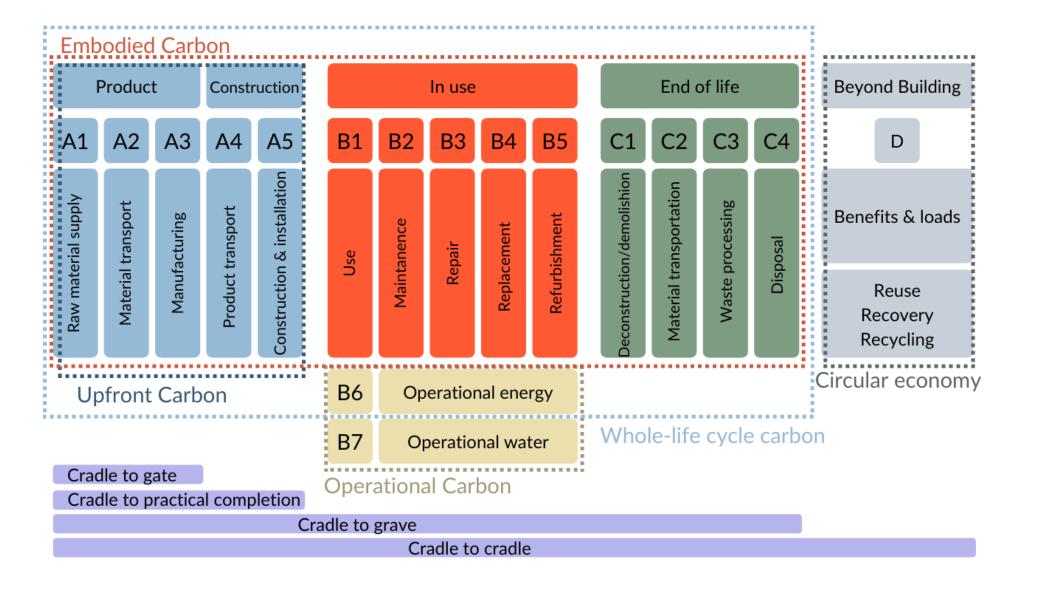
Driving the uptake of low carbon construction materials

Western Australia



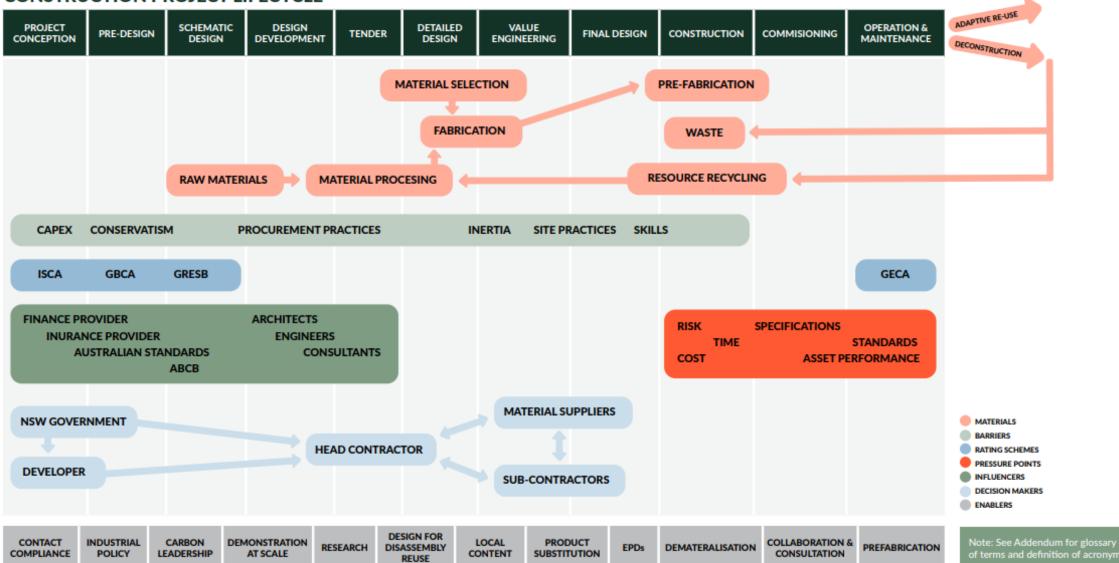
The Queen Victoria Market Renewal project in Melbourne is City of Melbourne's first project to measure and reduce and publicly report on embodied carbon.

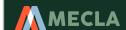




Systems Diagram - Decarbonising Construction Materials

CONSTRUCTION PROJECT LIFECYCLE





Purpose of the Alliance

This collaboration of organisations comes together to drive reductions in embodied carbon in the building and construction industry. We seek to align with the Paris Agreement targets and principles of the circular economy and recognise that the building and construction sector is a complex ecosystem.

Supporting materials such as steel, cement and concrete, and aluminium to reduce their carbon intensity and giving visibility to other low carbon and innovative materials incl

Engineered Timber & Services/Systems in the built environment.

We will do this by:



♦ COLLABORATION FOR CHANGE ♦



What we do "Do Tank"

- Each Working Group (WG) is chaired and co-chaired by an industry representative and meet monthly.
- Project Control Group (PCG) & Project Leadership Group (PLG) meetings.
- Governance protocol.
- Monthly newsletter, as well as our website- <u>www.mecla.org.au</u>



WG1 - Demand Signal

Send a clear demand signal for low/no embodied carbon materials.



WG2 - Evaluation

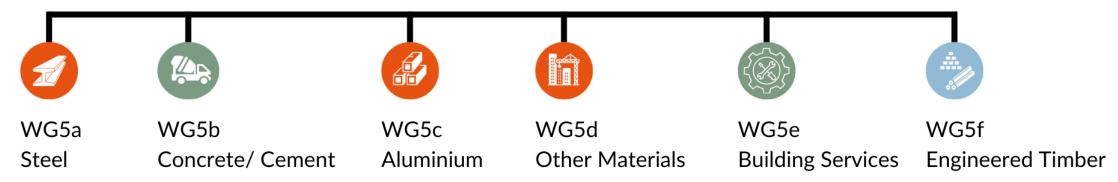
Document current approaches to embodied carbon benchmarking.



WG3/4 Knowledge and Language

Enable expansion of knowledge and capabilities in the sector.

Materials Working Groups - Accelerating the Supply Side



Evaluate the (technical / funding / standards / capacity) barriers facing industry sectors and possible mechanisms and timeframes for Australian-based companies to overcome these to achieve significant emissions reduction per unit of output.



WG6 - Residential

Identify barriers and opportunities for decarbonisation for residential housing development.













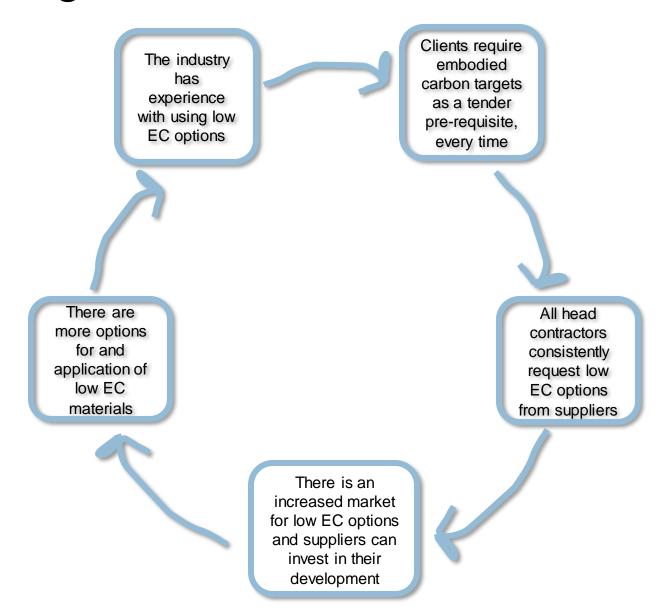
Pledge Pre-requisite Policy

A proposal for policy makers to consider to drive demand for low embodied carbon materials

Prepared by members of MECLA March-December 2022



'The Pledge' seeks to drive consistent demand





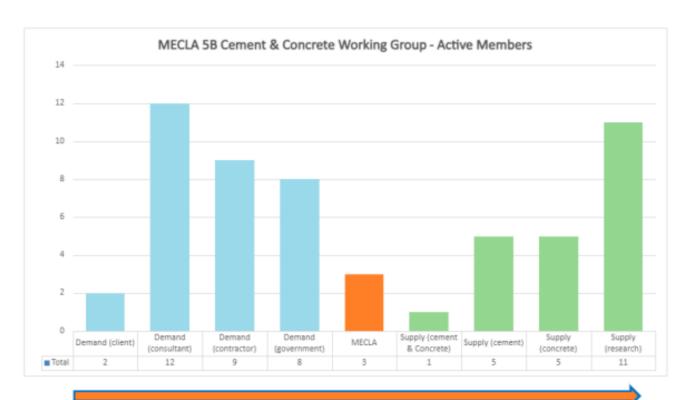
Working group 5B

Purpose:

- Concrete & Cement working group
- Approximately 50 active members across the supply chain.
- Approximately 50:50 split between demand side and supply side
- Active participation is required to maintain involvement
- Concrete supply chain is complex and multifaceted
- The road map to zero requires levers involvement both the supply and demand side of the supply chain

Co-Chairs:

- Ali Kashani UNSW Senior Lecturer (Assistant Professor)
- Evan Smith Holcim National Sustainably Lead





Scope 3 emissions: We are ready to move with our supply chain





TASK 2: USES IN CONSTRUCTION?



What is aluminium used for in the built environment?

What % does this 'secondary' market make up over the entire construction sector?

Is this where the demand will come from? ...is this where we should target?











Perforated Screens

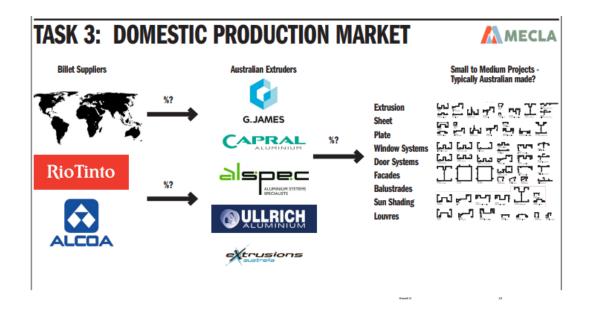








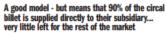
TASK 3: DOMESTIC PRODUCTION MARKET MECLA Who are the key primary / secondary aluminium manufacturers? What do they see at the biggest opportunity for / challenge to low carbon aluminium What are their capabilities to produce low carbon aluminium / recycled aluminium? Secondary Market G-James - Brisbane











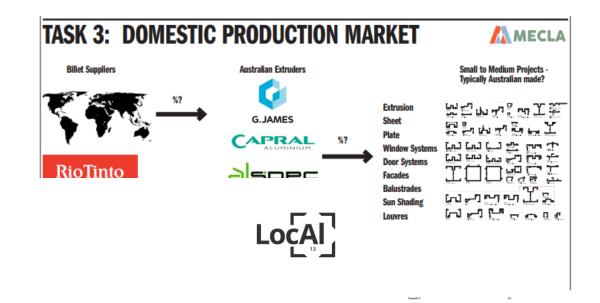




Hydro owned subsidiary

WG5c





TASK 3: DOMESTIC PRODU

Who are the key primary / secondary aluminium manufacturers?
What do they see at the biggest opportunity for / challenge to low cari
in Australia?

What are their capabilities to produce low carbon aluminium / recycled







Introducing LocAl

LocAl® Aluminium is our new market offer of locally extruded, lower-carbon aluminium for projects in construction, engineering, marine, transport, defence, renewable energy or general fabrication industries.

A good model - but means that 90% of the circal billet is supplied directly to their subsidiary... very little left for the rest of the market



Government as a driver of change

- Procurement policies that reward and require embodied carbon reductions through low emission construction materials and practices.
- Race to the top

Government as an enabler of change

- Supporting the development of required tools, such as taxonomy laws, inventories and calculators and an independent carbon database.
- Supporting skills development of professions, trades and researchers.
- Supporting the development of circular economy structures.





Financial Supporters

Founding Partners

Members

Proudly funded by:









































































































Bioregional BlueScope BMT BuildFit CEMENT AUSTRALIA. CLIMATE ALLIANCE CORRECTED CORREC

















Managed by:



































SDRC WARRANT STREET, THE STREE































Who we are - MECLA Secretariat



Hudson Worsley
MECLA Chair





Monica Richter
MECLA Project Director





Kathy Verheyen MECLA Project Manager





Alexi Barnstone MECLA Project Officer





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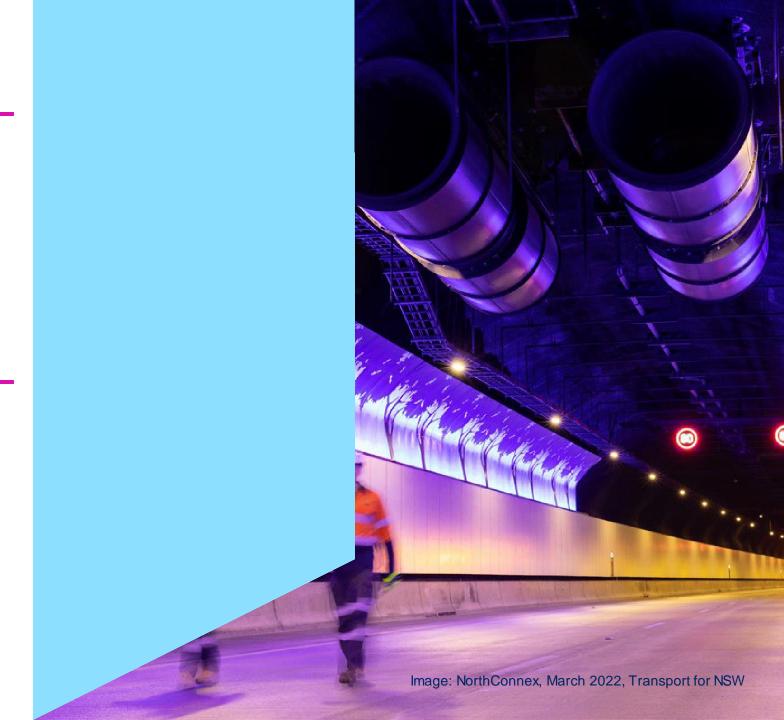


Mark Taylor
Sustainability Manager, Hesperia

Government decision making and decarbonising infrastructure delivery

Dena Jacobs, Executive Director, Strategy, Planning & Innovation, Infrastructure NSW

David Kelly, A/ Director Engineering Sustainable Infrastructure Program, Infrastructure & Place, Transport for NSW



Decarbonising Infrastructure Delivery

Staying Ahead:

State Infrastructure Strategy 2022-2042

Infrastructure NSW | May 2022

Decarbonising Infrastructure Delivery

NSW Government Discussion Paper

Industry feedback

INSW hosted six industry roundtables and invited other iBodies.

Key takeaways were:

- Consistent carbon measurement must be the priority.
- Clear mandate and incentives are needed to drive industry action.
- Consider carbon very early in design and engage with market.
- Prescriptive specifications can pose a barrier in the civil sector, alongside risk aversion.

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INSW's Key Workstreams

- Whole of Government Policy: to set a clear mandate and provide guidance to agencies on how to consider embodied emissions through project development
- 2. Regulation (Protection of Environment Policy): to require infrastructure projects to report embodied emissions and maximise the use of recycled materials
- 3. **Measurement:** Consistent approach to measuring embodied emissions across public infrastructure in NSW and ideally nationally



We are working as one NSW Government

 Joint Roadmap with Transport: Integrated roadmap of milestones released to provide industry the clarity sought on policy mandate and direction.



https://www.infrastructure.nsw.gov.au/media/3821/decarbonising-infrastructure-delivery-roadmap.pdf

Implement across Transport for NSW portfolio

Operational changes



Sydney Trains first to transition to net zero



Metro offsets 100% of its operational electricity

Zero Emission Buses

Modelling best practice



Recycled glass



Recycled concrete



Sustainable Procurement



Discussion paper



Industry consultation



Policy

NSW Net Zero Plan



Future Transport Strategy



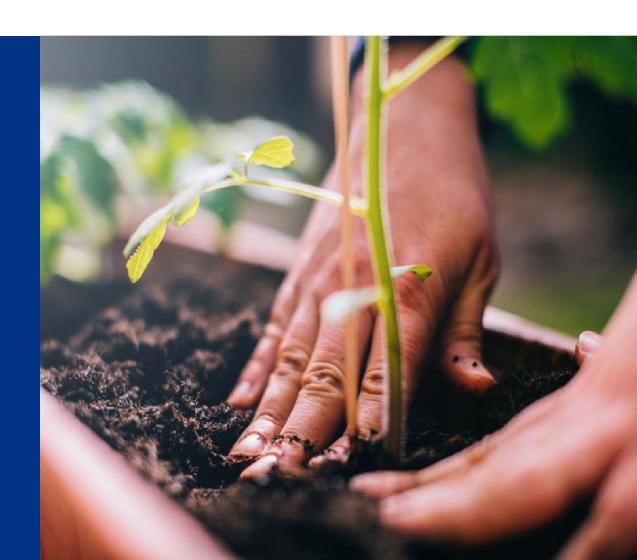
NSW State Infrastructure Strategy



Sustainable Procurement in Infrastructure

Co-creating solutions to overcome industry-wide challenges

- Accelerated pilot program
- Driving change at scale
- Understanding supply chain barriers
- Two-phase engagement approach
- Co-creating solutions with industry
- Embedding sustainability into the full lifecycle of every project



Our co-creation workshops



Workshop 1:

Baseline Sustainability Requirements



Workshop 2:

Roadmap to net zero infrastructure at Transport



Workshop 3:

Design for decarbonisation and circularity



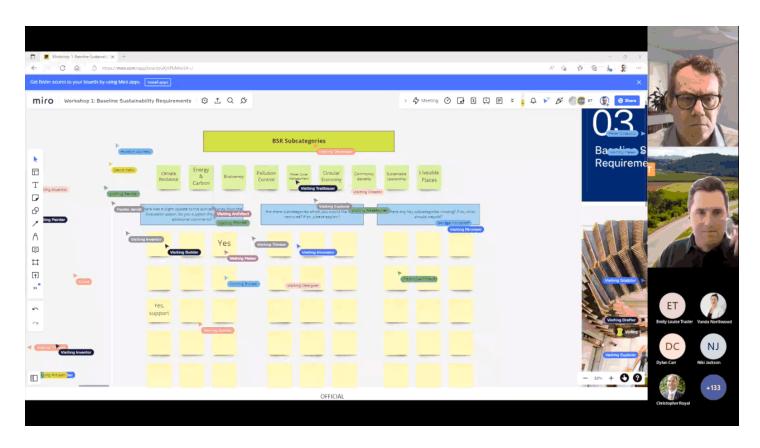
Workshop 4:

Environmental sustainability – standards and specifications



Workshop 5:

Education, capability building and sustainability





Industry Engagement Workshop Report

- All content from the co-creation workshops collated into an <u>Industry Workshops Engagement Report</u> that was released on 20th December 2022
- Over 370 attendees representing 135+ organisations engaged in the process
- The document outlines a series of priority actions which are being progressed
- Priority actions integrated into the Transport for NSW and INSW integrated 2026 Decarbonising Infrastructure Delivery Roadmap

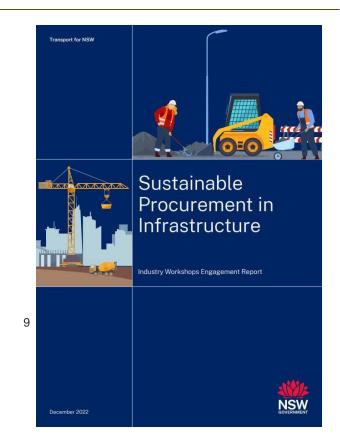
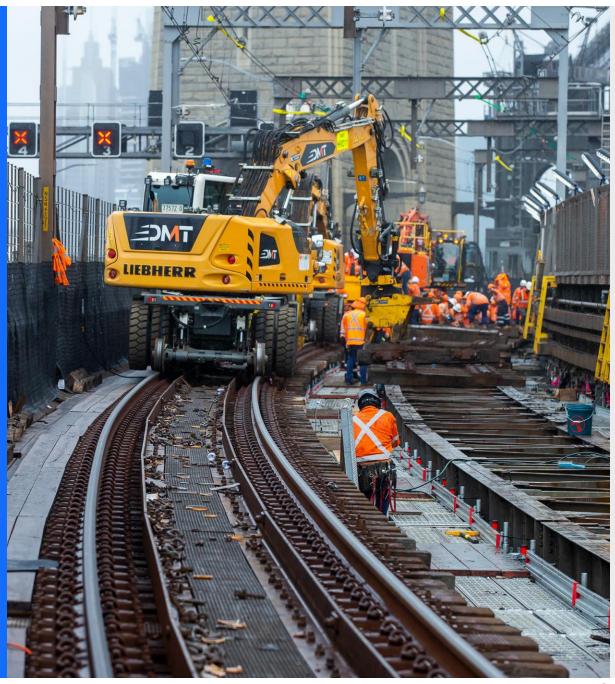


Image: The Sustainable Procurement in Infrastructure Industry Workshops Engagement Report was released on the 20th December 2022





Our co-creation workshops

Key themes industry raised



Requirements and measures



Management and consistency



Materials and design



Capability and skills



Transport's integrated roadmap with INSW

- 2026 Decarbonising Infrastructure Delivery Roadmap with Infrastructure NSW (INSW) launched
- Sustainable procurement framework including minimum emissions reduction targets implemented across Transport's major projects portfolio
- Transport to develop 'decarbonising infrastructure' guidance for incorporation into early market engagement process
- Drive decarbonisation in infrastructure with our industry partners



Set policy direction and guidance Initial targets, processes and data structures established in Transport's project portfolio

Sustainable procurement framework including minimum emissions reduction targets implemented across Transport's major projects portfolio

*INSW 4.1, 4.2, 5.1, 5.2

Transport develop Net Zero and Climate Change Policy including cluster-wide targets for infrastructure development and delivery

Investigate inclusion of carbon in project costing as part of Transport Digital Engineering Framework

Pilot PEP requirements for embodied carbon reporting and recycled materials use on selected Transport projects

INSW 3.4

Stakeholder engagement on draft carbon measurement approach and policy

INSW 1.1

Carbon measurement guidance released for all NSW Government infrastructure

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INSW 1.1

Notice of Intention to develop a Protection of Environment Policy (PEP) published in the Government Gazette

Report and guidance on prescriptive materials and design specifications in NSW Government infrastructure

INSW 2.4

NSW Government Investor Assurance process to consider embodied emissions in options analysis for all infrastructure, encouraging non-build and augmentation solutions

INSW 2.1

PEP public exhibition period for a minimum of three months

INSW 3.4

Transport to develop 'decarbonising infrastructure' guidance for incorporation into early market engagement process

INSW 1.1, 2.2, 2.3, 3.2

The Challenge

Carbon Management in Infrastructure

- Leaders such as High Speed 2 (program) and National Highways UK (portfolio) have moved to a certified Carbon Management System
- A need to shift the conversation to carbon management, not just quantification
- Transport has a public commitment to move our portfolio to a certified Carbon <u>Management System set out in the 2026</u> <u>Decarbonising Infrastructure Delivery</u> <u>Roadmap</u>
- New and different obligations will be set for Asset Owners/Managers, Designers, Constructors and the broad supply chain

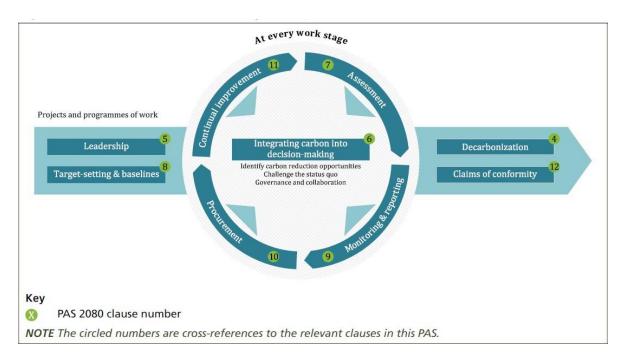
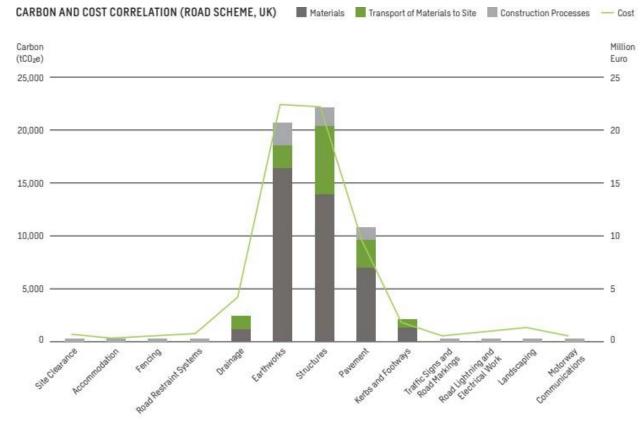


Image: The carbon management process as defined in PAS 2080 (BSI Standards).



Transport's path to decarbonising infrastructure key actions on the Transport/INSW roadmap

- A need to get the fundamentals right defining consistent whole life assumptions
- Linking cost, carbon and engineering design: Cost, 'base carbon', and specifications build up aligned to PAS2080
- Carbon to be a core component along with cost, schedule, risk, and other project functions
- Contractors to produce quantified decarbonisation plans analogous to cost plans, using assured lower carbon alternatives from a central library



Source: Sweco project data

Image: Idealised outputs from carbon cost management applied to a road project in the UK (<u>source Sweco</u>)



Transport's path to decarbonising infrastructure Kevactions on the Transport/INSW roadmap

 Civil standards and specifications will ł 'base carbon' at an item level (specifica

Transport develop consistent carbon footprint models by asset type that utilise historical data to inform early decision making

INSW 1.1, 2.2, 2.3, 3.2

 Carbon intensity thresholds form the basis for performance based net zero trajectory

lower carbon outcomes

Apply upper carbon thresholds for standards, specifications and technical requirements on key Transport projects

INSW 1.1

 After delivering a robust and assure who carpon Management System TfNSW has a commitment to incentivise

> Incentivise lower carbon and circularity outcomes on Transport's projects

> > INSW 4.1, 4.2, 5.1, 5.2

• Key: continue to work with our industry partners

Image: Extracts from the 2026 Decarbonising Infrastructure Delivery Roadmap



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Infrastructure Program, TfNSW



IS Rating Scheme & Embodied Carbon

MECLA WA event 26th June, 2023

Acknowledgement of Country

ISC would like to begin by acknowledging the Traditional Custodians of the lands on which we meet today.

We acknowledge their deep connection to land, water and culture, and pay our respects to their Elders past, present and emerging.

Tēnā koutou katoa to our attendees in New Zealand.



ISC Products and Services



Events

Conferences

Awards

Thought Leadership Case Management **Publications**





The IS Rating Scheme Partnerships Influence Leadership

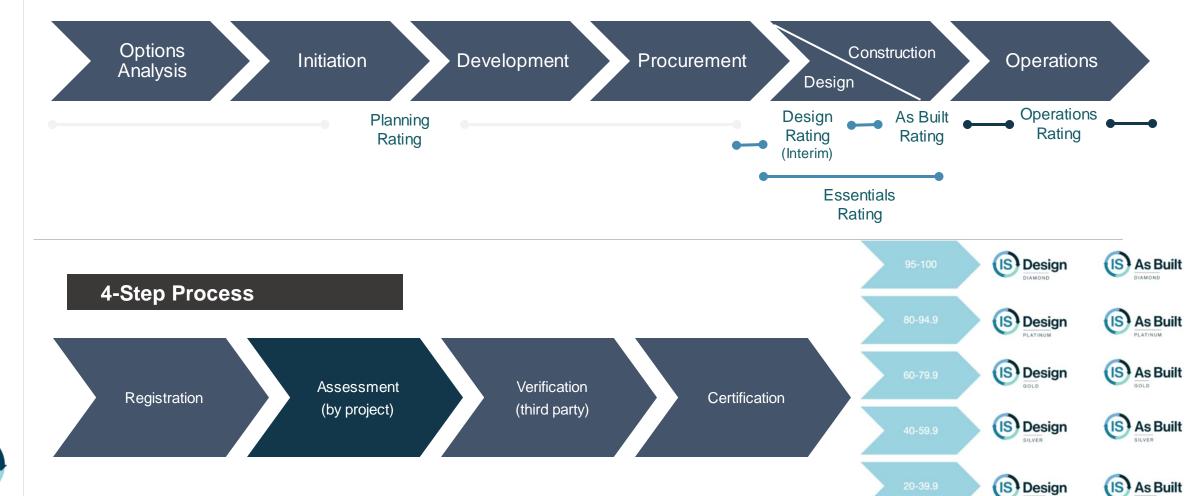


Training Accreditation Development



How IS ratings work

Whole of life consideration





IS ratings: Quadruple bottom line impact

IS rating categories and credits are aligned with the Sustainable Development Goals to foster impact using a systems approach.

Governance	Environment	Social	Economic
Place	Energy & Carbon	Stakeholder engagement	Options Assessment & Business Case
Leadership & Management	Environmental Impacts	Legacy	Benefits Realisation
Sustainable Procurement	Resource Efficiency	Heritage	
Resilience	Water	Workforce Sustainability	
Innovation	Ecology		



































Rating Scheme Traction Across ANZ

245

\$190.30

Active Ratings

Billion Capital

NZ Ratings
\$21.80b
20 Ratings







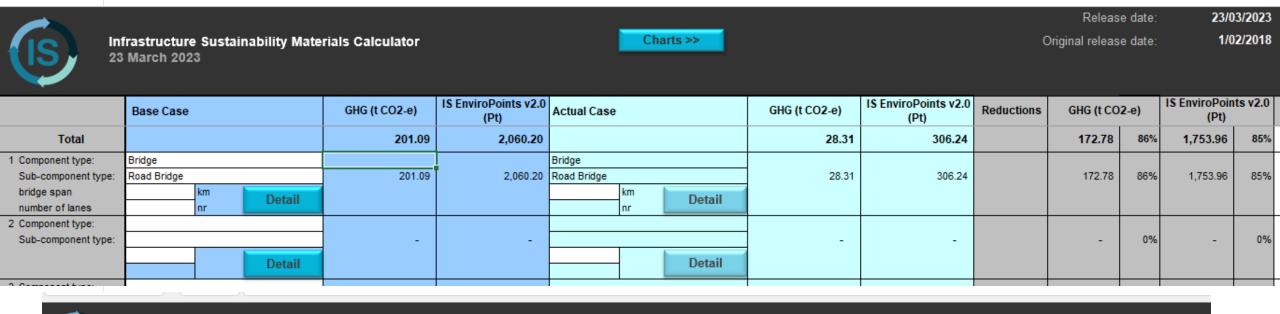
Embodied Carbon in IS Rating Scheme

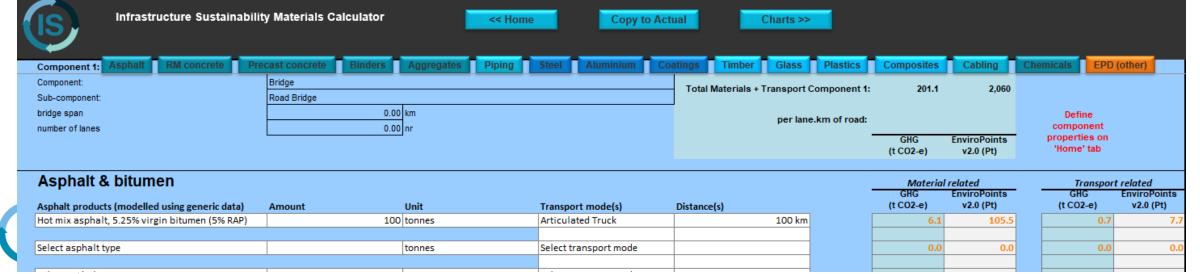
Embodied Carbon credits in Rating Scheme

IS Rating Tool – focus area	Relevant IS v1.2 Credits	Relevant IS v2.1 Credits
Sustainable procurement	 Pro-1 Commitment to Sustainable Procurement Pro-2 Identification of Suppliers Pro-3 Supplier Evaluation and Contract Award Pro-4 Managing Supplier Performance 	 Spr-1 Sustainable Procurement Strategy Spr-2 Supplier Assessment and Selection Spr-3 Contract and Supplier Management
Options assessment		 Ecn-1 Options Assessment and Significant Decisions

IS Rating Tool – focus area	Relevant IS v1.2 Credits	Relevant IS v2.1 Credits
Materials use and Resource efficiency	Mat-1 Materials lifecycle impact measurement and reduction Mat-2 Environmentally labelled products and supply chains	Rso-1 Resource strategy development Rso-6 Material life cycle impact measurement and management Rso-7 Sustainability Labelled Products and Supply Chains
Innovation	Inn-1 Innovation strategies and technologies	• Inn-1 Innovation
Energy and Carbon		• Ene-3 Offsetting

IS Materials Calculator





Case Studies - Impact Report

Circular Economy Outcomes -

		Tonnes	%
Sourcing / Use	Materials with sustainability credentials		70% of projects; range from <1% to 42% of material spend
	Recycled asphalt (RAP) content		7%
	SCM content in concrete		21%
	Recycled aggregate content		30%
Efficiency	Reduction in asphalt from base case	106,344	8%
	Reduction in concrete from base case	140,272	6%
	Reduction in steel from base case	402	<1%
Resource	Resources (waste) diverted from landfill	6,492,289	96%
Outputs	Spoil re-used on or off site	6,081,477	96%
	Material (inert & non-hazardous) reused or sent for further treatment	410,183	93%
	Office waste further processed	630	44%

Resource Efficiencies

Resource Efficiencies across IS Certified As Built certified projects FY18-FY22 (60 projects)¹

	FY18	FY19	FY20	FY21	FY22	ALL	ALL
Lifecycle materials emissions avoided (tCO2e)	29%	7%	5%	10%	16%	12%	1,004,131



2022 IMPACT REPORT

Pathways to Impact

Recycled aggregate includes crushed blast furnace slag, crushed concrete and masonry, crushed glass, recycled asphalt used as fill and general fill or spoil. Recycled aggregate content varied from 2% to 97% across the As Built projects, with an average of 30%.

The Parkes to Narromine section of the Inland Rail Project: 52% (2,580,586 tonnes) recycled aggregate used during construction. This \$300 million rail project in NSW attained an Excellent IS v1.2 rating with a score of 72.2

Rooty Hill Station Upgrade: 97% use of recylced aggregate. This NSW Rail project acheived a leading IS v1.2 rating with a score of 87.5.

Reduction in asphalt from the base case was 8% overall; however, this ranged widely across the projects. One project reduced asphalt use by more than 99%; two further projects used between 65% and 70% less asphalt.

Parkes Water Treatment Plant: 99% (12,330 tonnes) reduction in asphalt

(12,300 tonnes) reduction in asphalt requirents. This \$72 million water infrastructure project achieved a Leading IS v1.2 rating with a score of 83.

Regency to Pym Project: 66,486 tonnes reduction in asphalt. This \$354 million road project in South Australia attained a Gold IS v2.0 rating with a score of 66.7.

Reduction in concrete from the base case was 6% overall, with the top performer achieving 71% reduction and the next two at 47% and 34% respectively.

Ipswich Motorway Upgrade (Rocklea to Darra): 34% (61,063 tonnes) reduction of concrete against projected base case.

ACT Healthy Waterways: 47% (12,442 tonnes) reduction in concrete use. This \$60million water infrastructure asset achieved an Excellent IS V1.2 rating. This project achieved an Excellent IS V1.2 rating.



THANK YOU!

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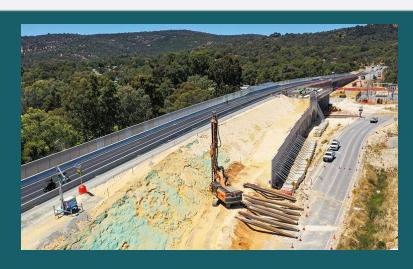


David Kelly

A/Director Engineering, -Sustainable
Infrastructure Program, TfNSW



Sustainability and decarbonisation in rail infrastructure projects







Linda van Achterbergh

Sustainability Manager

Public Transport Authority (PTA) / Office of Major Transport Infrastructure Delivery (OMTID)





Contents

- 1 | Context
- 2 | Project sustainability outcomes
 - Sustainability Ratings
 - Reducing Carbon impacts
 - Circular economy





1 | Context



Program of rail projects adding 72 km of new passenger rail and 23 new train stations

Single largest investment in public transport in Perth

Projects < \$100 million

Public Transport Authority Projects > \$100 million





Office of Major Transport Infrastructure Delivery





Est May 2020 as centre of excellence for major transport project delivery, allowing a faster streamlined rollout







1 | Context



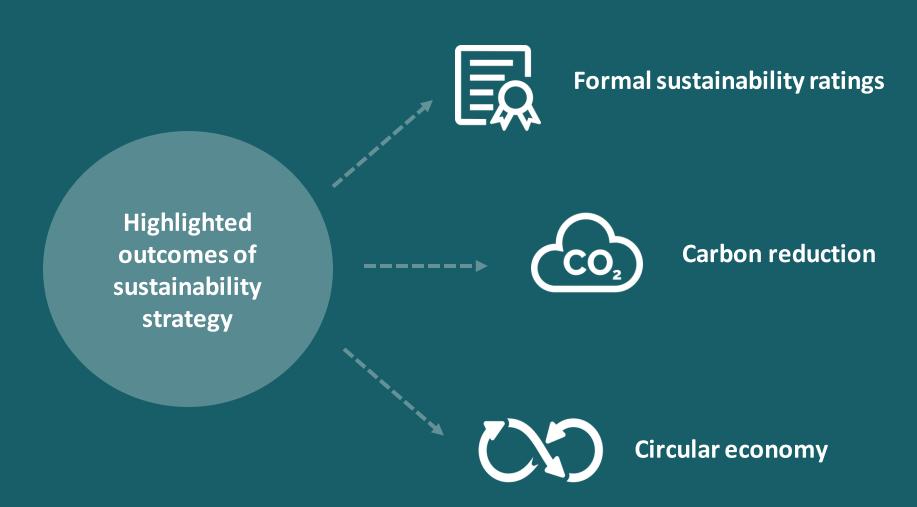








2 | Project sustainability outcomes





Sustainability ratings

Morley-Ellenbrook Line	IS Rating Silver	GBCA Rating Ellenbrook Station – 4 star Malaga Station – 4 star	GBCA Design Review Ellenbrook Station – 5 star Malaga Station – 5 star
Victoria Park-Canning Level Crossing Removal	IS Rating Silver	GBCA Rating Cannington Station - 5 star Beckenham Station - 4 star	
Byford Rail Extension	IS Rating Silver	GBCA Rating Armadale Station - 5 star Byford Station - 4 star	
New Bayswater Station		GBCA Rating Bayswater Station – 4 star	GBCA Design Review Bayswater Station – 5 star







Projects deliver life cycle assessments (LCA) at stage gates



Reducing Carbon Impact



Projects deliver life cycle assessments (LCA) at stage gates

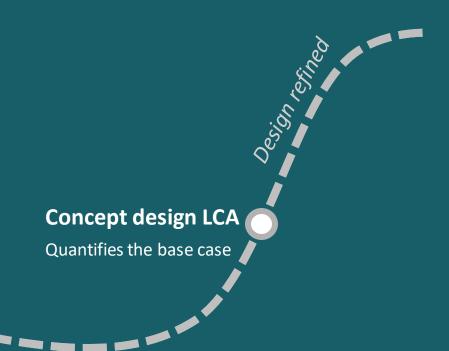






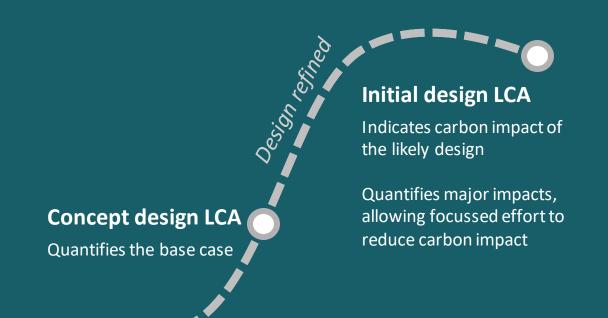


Projects deliver life cycle assessments (LCA) at stage gates



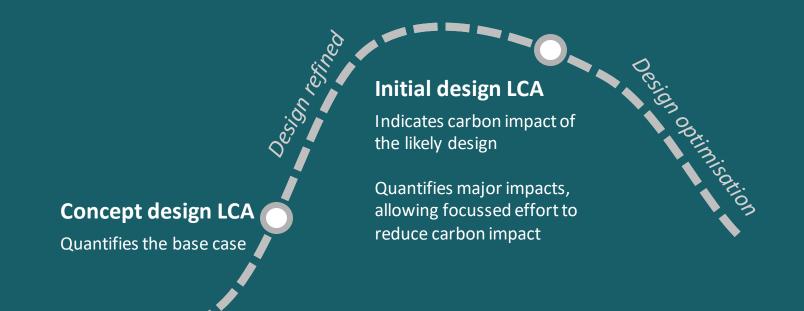






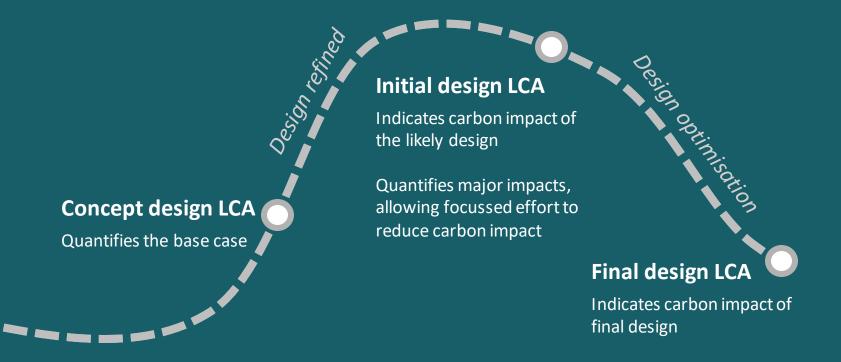








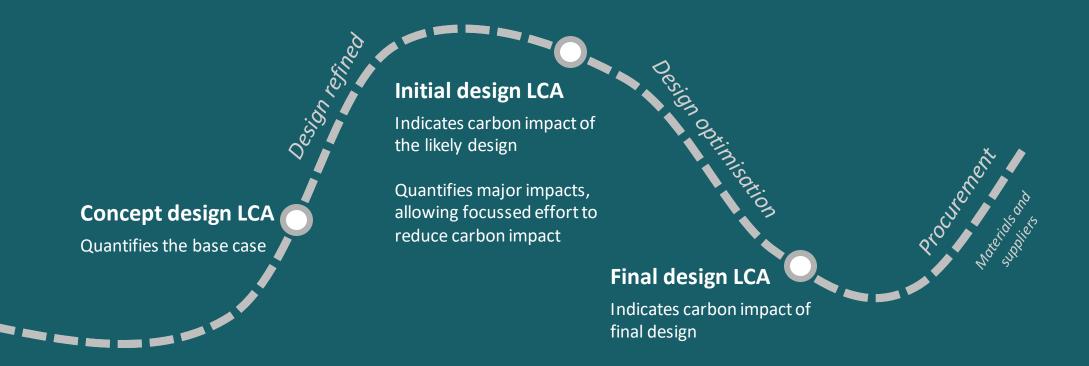






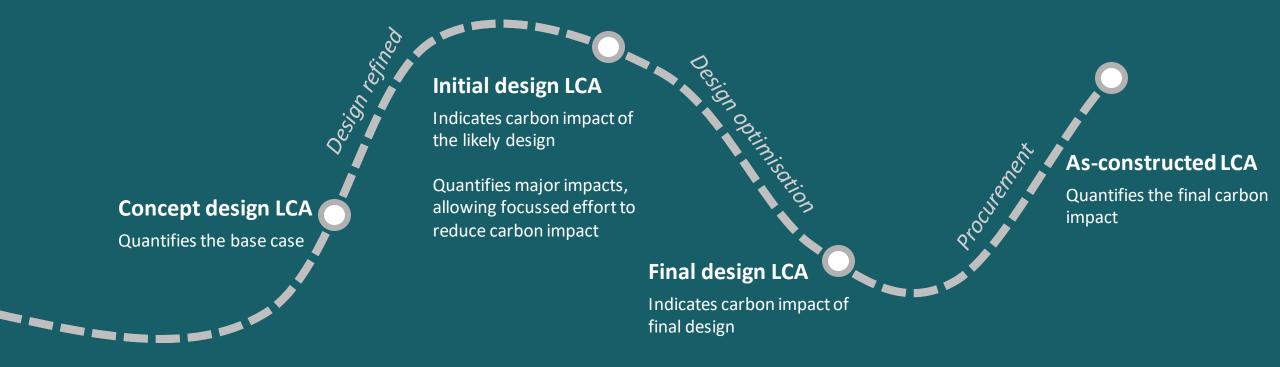








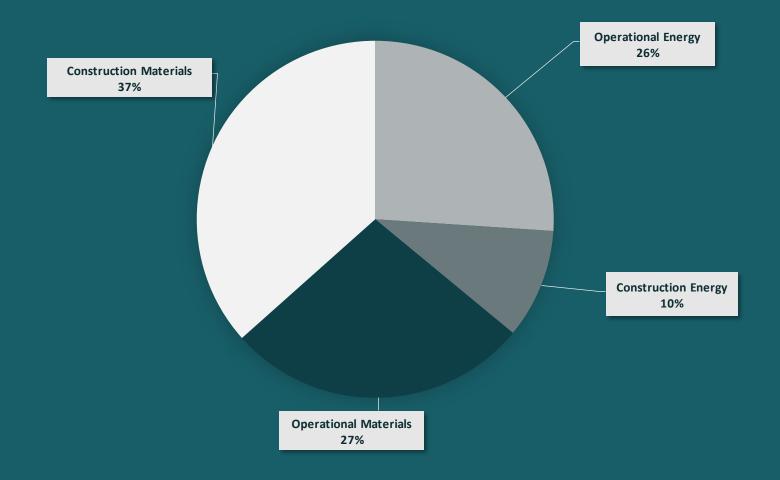








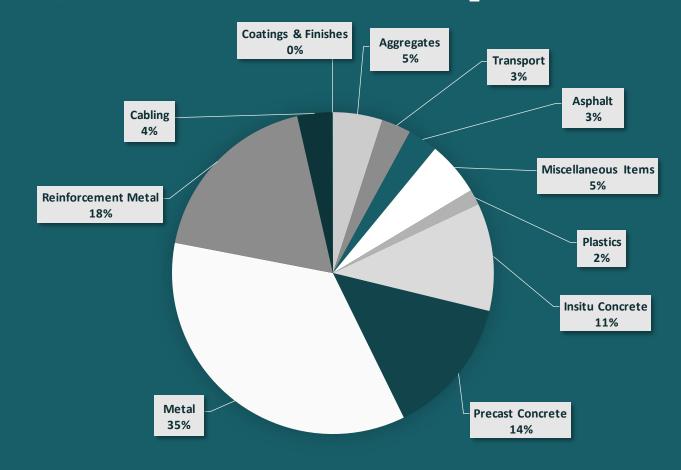
Average project whole of life carbon impact [tCO₂e]







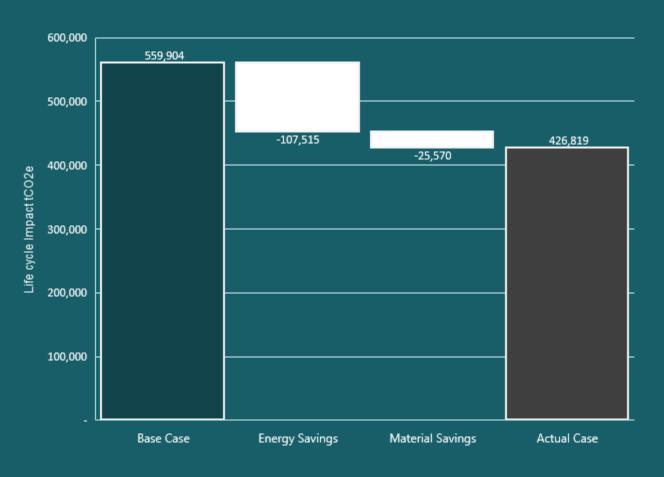
Example project embodied carbon [tCO₂e]







Example carbon reduction from concept to final design [tCO₂e]



Carbon reduction initiatives:

- Portland cement replacement
- Reduction in material quantities through design optimisation
- Construction methodology efficiencies reducing transport



CYC Circular Economy

Two recent initiatives

PTA Specification updates

Materials Reuse Platform



CY Circular Economy

PTA Specification updates

Specifications updated to encourage increased use of recycled materials

Food Organics, Garden Organics (FOGO)

Crushed Recycled Concrete (CRC) Reclaimed Asphalt Pavement (RAP) Crumb Rubber Modified Binder

Crushed Recycled Rail Ballast

Recycled plastic pipes

Recycled and reused sands as fill

Low carbon concrete

Stations and Buildings -Landscape Architecture [8803-000-009]

Roads, Busways and Paths [8880-450-067] Design of
Drainage for
PTA
Infrastructure
[8880-450-090]



CYC Circular Economy

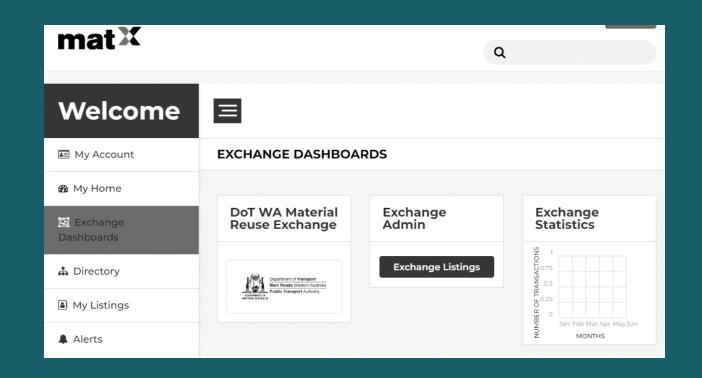
Materials Reuse Platform

Online marketplace for excess materials (e.g. spoil, ballast, temp works, furniture)

Projects list excess materials, or materials wanted

Platform to encourage the reuse of materials between projects

Divert material from landfill





CYC Circular Economy

OMTID goal: to drive a circular economy and promote resource efficiency

Reduce raw material demand

Contractual targets and LCA

Promoting the use of recycled materials

Contractual targets

Active engagement

Updating specifications

Demonstration projects

Materials reuse platform

Support recycling industry

Government setting example of materials reuse Build confidence in suitability of materials Create demand to grow industry capacity



Thank you



Speakers and Presenters



Susan Kreemer PickfordGeneral Manager, Engineers Australia





Ross Donaldson
WA-based architect and lecturer



Dena Jacobs
Executive Director, Infrastructure
NSW



David Kelly

A/Director Engineering, -Sustainable Infrastructure Program, TfNSW



Tyrel MombergTechnical Manager, IS Council



Linda van Achterbergh Sustainability Manager, Public Transport Authority



Greg RyanSustainability Manager, Development WA



Mark Taylor
Sustainability Manager, Hesperia

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Greg Ryan
Sustainability Manager, Development
WA



Mark Taylor
Sustainability Manager, Hesperia

HESPERIA

The Net Zero Journey

Lessons from our efforts to address our climate impacts

Problem Definition and Project Responses

A core environmental ambition of our Sustainability Strategy is to address our impact on climate change.

- Hesperia projects result in the release of greenhouse gases in construction and operation.
 - Hesperia's objective is to ensure that all of the carbon emissions that our work and projects cause are recaptured by natural systems.
- Hesperia is a Carbon Neutral Organisation.
- Hesperia projects are required to:
 - Measure, reduce and 100% offset upfront carbon emissions.
- Assets operated by Hesperia are required to:
 - Operate on 100% renewable energy. No gas.

| Hesperia |

Net Zero Upfront Carbon construction strategy

Established process beginning to be implemented in our projects.

- LCA early to establish emissions sources to be targeted
 - Before Schematic Design, based on estimates from design team
 - Timing: gathering materials quantities estimates and options is new, and it's a challenge to beat the fixing of design.
- Reduce footprint through design and material selection
 - Use the offset price as a 'shadow-price' on carbon VE
 - Cost: timber structure is +30%, Low Carbon Concrete can equate to \$200 per tonne CO2e.
- Offset using verified offsets
 - Hesperia policy is to use at least 50% biodiversity-based offsets
 - Bottom line: Currently ~\$30/TCO2e, typically adds 1% to project cost
 - Uncertainty: An estimated footprint and a forecast offset cost.
- Reporting against the international standards.
 - A formal Climate Active certification standard is in pilot we haven't used this yet.
 - Clarity and Literacy: presumption of green washing, distrust of offsets.

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What is Possible?

And what is being achieved?

4 Parramatta Square, NSW - BUILT	 Significant materials reduction in structure, façade and services 31% cement replacement all concrete mixes 	33%
3 Parramatta Square, NSW - BUILT	• 31% average cement replacement across concrete mixes – minor structural rationalisations	9%
Barrack Place, NSW - BUILT	28% average cement replacement	10%
6 & 8 Parramatta Square, NSW - BUILT	 31% average cement replacement Reduced structure (11% less concrete, 15% less rebar, 5% less structural steel) 	18%
20 Martin Place, NSW - BUILT	 Retaining 5,500t existing structural steel 30% cement replacement 	40%
Lendlease portfolio	Net zero 2025Absolute zero 2040	Average 30% in 2022 projects
Boola Katijin	Timber building with concrete cores.	55%

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^{*}TAKING ACTION ON EMBODIED CARBON, Built, 2021

What we're working on

Keep pushing reduction in our projects.

- 1. Structure: LCC, timber and green steel.
- 2. Non-structural: more innovative, faster changes hempcrete and hemp panels, timber prefabelements.
- 3. Site works: waste, electric site vehicles

Combine the desired biodiversity and carbon outcomes into a single self-sustaining program.

- 1. Invest / Co-invest in re-vegetation projects in WA.
- 2. Work with First Nations land holders and land managers.
- 3. Ensure that planting meets a 'best practice' level of revegetation quality (appropriate biodiverse species mix, ecological design).

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Thanks!

